# Table of Contents

**Hand Ironing Technology**

- **Premium Iron (Electronically regulated)** ........................................... 5
  VEIT 2003/2004 Iron Series
  Industrial steam iron VEIT HP 2003

- **Classic Iron (Thermostat-controlled)** ............................................... 5
  Industrial Steam Iron VEIT 2129

- **Special Purpose Irons** ................................................................. 6
  High-Pressure seam iron VEIT HS 2003
  Dry iron VEIT DI 2004
  Steam Heated Iron BRI-1 and BRI-3
  Special ironing sole for BRI-1
  Hand Finisher VEIT 2157

- **VEIT Ironing soles** ................................................................. 7
  VEIT Frame sole
  VEIT Safety sole
  VEIT Hand Finisher, Frame sole and Brush

- **Cleaning Agents** ................................................................. 7

- **Accessories** ................................................................. 8

- **Standard Ironing Tables Uniset S/S+B Basic** ............................. 9

- **VEIT Building Block System of VEIT Ironing Tables** ..................... 10

- **Standard Ironing Tables Varioline S/S+B Classic** .................... 11-12
  VEIT Varioline Flat Top S/S+B Classic
  VEIT Varioline DB Surface S/S+B Classic
  VEIT Varioline CR2 S+B Classic

- **Standard Ironing Tables Variuset S+B Premium** ..................... 13-14
  VEIT Varioset Flat Top 130 x 65 S+B Premium
  VEIT Varioset DB S+B Premium
  VEIT Varioset CR2 S+B Premium

- **Special Ironing Tables Varioset Finish S+B** ........................... 15
  VEIT Varioset Men’s/Ladies’ Wear Finish table S+B
  VEIT Varioset Men’s/Ladies’ Wear lining table S+B

- **Special Ironing Tables Uniset** ................................................ 16
  VEIT Uniset S Trouser seam ironing table

- **Accessories** ................................................................. 16

**Steam Generator**

- **VEIT Steam Generators** ...................................................... 18-20
  VEIT SG 67
  VEIT SG 66
  VEIT SG 66 MF

- **Steam Generators** .............................................................. 20-21
  VEIT 2373 High-Pressure Steam Generator
  VEIT 2381 High-Pressure Steam Generator

- **Water Treatment** ............................................................ 21
  VEIT Lapidon Lime Binding Agent

**Ironing Bucks and Cover Materials**

- **VEIT Group Cover materials** ............................................... 23

- **VEIT Cover systems for Underpressing** .................................................. 25
  Cover System PREFIT
  Cover System Hard Industrial
  Cover System 3D HARD
  Cover System only for lining finishing stations

- **VEIT Cover system for Finishing** .................................................. 25-26
  Cover System SOFT INDUSTRIAL
  Cover System 3D SOFT
  Cover System STANDARD

- **Ironing Surfaces and Covers for base modules** ......................... 27-28

- **Ironing Bucks and Covers for Underpressing** ......................... 28-32

- **Ironing Bucks and Covers for Finishing** ........................................ 31-33

- **Technical Data Ironing Tables** ............................................... 34

- **Technical Data Steam Generators** ............................................. 35
VEIT Training seminars

VEIT hosts one-day intensive ironing seminars. Professional users with profound knowledge share their know-how and their hands-on experience in small groups (8 to 10 participants). Professional ironing performance is your benefit – your customers will be delighted.

**Topic:** We cover everything from fabrics know-how to ironing methods and finishing. We will be happy to fine-tune the focus of the training to your individual requirements.

**Target group:** These seminars are particularly suitable for custom tailors, garment manufacturers and textile refinishing companies.

All our intensive ironing seminars are held in our showroom at VEIT Group headquarters in Landsberg am Lech, Germany.

For any further details and/or registration, please contact us:

**Phone:** +49 (8191) 479 170  
**E-Mail:** seminar@veit.de

We are looking forward to hearing from you.

**Seminars Content:**

**Foundation Knowledge About Finishing**
- Quality - the key to success in the Garment Industry
- The different influencing factors for the finishing process
- Basics about the finishing process
- The secret formula of a high quality finish
- Understanding suction and blowing
- Why do we need different steam and temperatures?
- How do we generate a different steam quality?
- Which finish applies to the different fabrics?

**Hand Ironing**
- Different kinds of irons and when to use them
- Different iron shoes and when to use them
- Methods of hand ironing in under pressing
- Methods of hand ironing in finishing
- How to avoid shine and seam impressions?
- What you should know about ironing micro fiber, silk and viscose?
- How to iron knitwear?
- Central steam or individual boilers?
- Why do I need a building block system for tables?
- What is the right cover system for my table?
- Reasons for condensate in ironing tables
- Different ironing bucks and when to use them
- Basic maintenance of ironing work places
- Overview about hand ironing products

**Finishing**
- What is 3-Dimensional Finishing?
- How much money can be saved with Finishing?
- Overview of Form Finishers
- Overview of Pants Finishers
- Overview of Tunnel Finishers
- Overview of Fusing Machines
- Pressing

**How to achieve the highest, consistent quality?**
- The advantage of vertical pressing
- What is „Distance Pressing“?
- Overview of Presses

**Services**
- Factory Planning
- Work process & flow diagnosis & improvement
- Seminars for target staff
- Energy systems planning, installation and improvements
Hand Ironing Technology
Premium Iron


Electronically regulated

- Consistent quality steam even when used permanently
- Exact temperature regulation with a max. tolerance of ± 2°C. Thus even very sensitive fabrics can be ironed without shine
- High-class hardened and tempered ironing sole. Very easy gliding of soleplate for ironing without teflon frame sole
- Ergonomically shaped and skin-friendly VEIT iron handle with integrated micro switch for steam release
- Integrated steam & heat protection for comfortable and save ironing
- Powerful heating for short heat-up and short reaction times

Industrial Steam Iron VEIT HP 2003

- Electronically regulated temperature control
- Special steam chamber system inside the soleplate for condensate free steam quality
- Particularly gentle steam application for ironing delicate fabrics
- Pointed design of soleplate for excellent ironing results even at areas that are hard to reach
- High reliability, long lifetime, optimal ergonomic design
  Excellent steam quality even at low temperatures
- Complete accessory program available: Teflon and safety sole
  Weight approx. 1300 g (w/o cable and hose); 230 V; 1250 W; 50-60 Hz; ironing surface 220 x 105 mm / 8.7 x 4.1 inch

Classic Iron

VEIT 2129

Thermostat controlled

- Thermostat-controlled (temperature tolerance up to approx. ± 15°C)
- Ergonomically shaped and skin-friendly VEIT iron handle with integrated micro switch for steam release
- Integrated steam & heat protection for comfortable and save ironing
- Powerful heating for quick heatup and short reaction times
- Gentle steam application for ironing delicate fabrics
- Soleplate with good gliding characteristics
- Good steam quality also at lower temperatures
- Complete accessory program available:
  Teflon and safety sole
  Weight approx. 1500 g (w/o cable and hose); 230 V; 1250 W; 50-60 Hz; ironing surface 220 x 104 mm / 8.6 x 4.1 inch
  Available with VEIT plug or square plug to connect to steam generators of other manufacturers.
High Pressure Seam Iron VEIT HS 2003

This iron was specially designed for underpressing seams. The flat tip in connection with the inclined steam outlet ensures easy opening of seams. The small soleplate saves energy and concentrates it at exactly the right spot.

Weight of iron approx. 1200 g; 230 V; 800 W; 50-60 Hz
Ironing surface 200 x 40 mm / 7.9 x 1.6 inch

Dry Iron VEIT DI 2004

This dry iron with its specially coated aluminium soleplate has very good gliding characteristics. Designed for ironing lining fabrics. The rounded edges of the soleplate avoid the displacement of the lining fabric. A wrinkle-free ironing result is guaranteed.

Weight of iron approx. 1300 g; 230 V; 1250 W; 50-60 Hz
Ironing surface 210 x 105 mm / 8.3 x 4.1 inch

Steam Heated Iron BRI-1 and BRI-3

Steam heated iron for opening seams and removing marks. Iron is equipped with an adjustable and easy to operate steam quantity control valve.

Weight approx. 1130 g
Ironing surface 195 x 60 mm / 7.7 x 2.4 inch

Special Ironing Sole for BRI-1

Steam holes in the center.
Especially for machine type: BRI-165/101
Especially for machine type: 166/101

Hand Finisher VEIT 2157

Handy but powerful small iron. It is designed for minor corrections during final inspection or for touch-up when using VEIT Multiform Finishers. Also suitable for a variety of other applications like: upholstery, curtain studio, shoe production and automotive industry. We recommend using the VEIT Hand Finisher in connection with our VEIT Steam Reheater 2218 which provides dry or saturated steam.

Weight approx. 760 g; 100-240 V; 500 W; 50-60 Hz
Ironing surface 125 x 85 mm / 4.9 x 3.4 inch
1) VEIT Teflon Frame Sole

The solid aluminium framed sole gives a snug fit. The teflon frame sole reduces the surface temperature by approx. 30°C-40°C. Available for all VEIT irons except DI 2003/2004.

2) VEIT Safety Sole

The safety sole using the steam chamber principle is made of stainless steel. Various frame plies improve the steam quality and regulate the contact temperature. The additional wire mesh ensures the very fine spread of steam. In addition, the safety sole is also available with a special non-stick coating for fusing interlinings.

3) Teflon Frame Sole and Brush

For VEIT Hand Finisher 2157

Standard equipment includes layers of Aerofit and stainless steel to provide micro fine steam. The teflon frame sole removes creases without shine-marks on flat materials. The brush is used for napped and sensitive fabrics.

› With layers
› Brush hard
› Brush soft
› Brush Premium

Cleaning agents for heavily soiled iron soleplates

The ironing result depends on the condition of the iron. Therefore, VEIT offers a wide range of accessories and cleaning agents, which readily meet all modern requirements. Although designed for VEIT irons, these accessories are suitable for any other make.

Cleaning Agents

1) VEIT Abrasive Cleaning Stone

Cleaning agent for normally soiled or heavily soiled iron soles. Clean cold iron sole with VEIT abrasive cleaning stone, water and soap.

VEIT Abrasive Cleaning Stone

80 x 50 x 20 mm / 3.2 x 2.0 x 0.8 inch, 1 piece

2) VEIT Fitspray

Cleaning agent for light soiling. For application on the hot iron sole as well as on teflon or frame soles. VEIT Fitspray leaves a clean and antistatic sole to glide smoothly over the garment.

Spray can 330 g

3) VEIT Soleplate pad

Cleaning agent for heavily soiled iron soles. For application on cold iron sole.

VEIT Soleplate pad, steel-wool, 10 pieces

4) VEIT Cleaner

Cleaning agent for normally soiled iron soleplates. For application on hot iron sole. After a short time, rub with a soft cloth.

Cleaner stick, 100 x 20 mm / 4 x 0.7 inch, 3 pieces
1) VEIT Condensor 2210
This connection unit is designed for existing central steam supplies. The condensor discharges condensate, which is built up inside the line, and with its large heat insulated steam chamber, provides the best condensate-free steam quality.
Different versions are available:
› for connection to central condensate line with condensate trap
› with connection unit including condensate trap

2) Support Stand
The support stand guarantees the proper function of the VEIT Condensor 2210 as it is automatically mounted in the right position. It includes condensate discharge and dirt trap.

3) Steam Connection Unit VEIT 2215
Steam Adapter VEIT 2215
A control unit for high-pressure steam consumers such as high-pressure irons, steam sprayers, spotting pistols, seam irons etc. The solenoid valve is activated by the micro switch or contactor at the steam unit. Recommended for a condensate-free steam line.
› for max. 5 bar (73 psi), to be soldered into steam line 1/2"

4) Steam Connection Unit VEIT 2215
Eco Steam Adapter 2215
Like VEIT Steam Adapter 2215 but without connection cable, T-piece and ball valve.

5) VEIT Steam Reheater 2216
Working with a mobile VEIT steam generator, the VEIT 2216 Steam Reheater provides an excellent steam supply for the VEIT Hand Finisher 2157. By overheating the steam, a condensate-free quality steam is achieved. Recommended when using long hoses.
230 V; 1250 W

6) Swivel Holder
for VEIT Steam Generators
Together with a VEIT steam generator, it is the ideal combination as a support for the VEIT Steam Reheater 2216 and as a resting place for the VEIT Hand Finisher 2157.

7) Hose and Cable Supports
To suspend cable and steam hose at the work station or to fasten the VEITronic control unit. Different versions available.

8) Iron Rests
Are made of heat resistant silicone to protect the iron sole from damage and to protect the table from excess heat. Different versions available.

9) Swivel Bow
For HP 2003 iron – for tables with iron gantry. In connection with Mini Balancer a „hovering“ of the iron can be achieved which facilitates the operator’s job.

10) High-Pressure Steam Hoses
High quality steam hoses available as a replacement for VEIT irons, but also suitable for other makes of iron. The high-pressure hose for HP irons provides improved steam quality as the condensate is reduced due to teflon core inside the hose and strong silicone insulation outside.

11) Hose Clamps Set
For combining cables and hoses with a diameter of 8–12 mm / 0.3–0.5 inch and for connecting the device to hang up hose and cable supports.

12) VEIT Anti-Shine Spray
This completely natural product removes even the most extreme shine from almost any material. Simply spray the fluid onto the fabric, wait for a few seconds and remove the fluid with steam.
VEIT Uniset Flat Top 130 x 65 S/S+B Basic

- Designed for the garment industry, studios and alteration shops
- As suction-only version, it is suitable for underpressing operations like ironing small parts such as collar, cuffs and applying pads
- As suction and blowing version, suitable for finishing trousers and to avoid marks and shine when ironing sensitive fabrics
- Height adjustable in six steps (720–950 mm / 28.4–37.4 inch)
- Good suction and blowing power for short cycle times
- High suction performance and easy handling due to automatic redirecting of suction/blowing when swivel arm is swivelled in
- Also available with sound absorber

Uniset S/S+B used for:
- almost any garment
- underpressing, if no special tables are available (S/S+B)
- finishing (S+B only)

VEIT Uniset DB S/S+B Basic

- Suitable for Ladies’ Wear like dresses, skirts and blouses
- Height adjustable in six steps (720 – 950 mm / 28.4 – 37.4 inch)
- Good suction and blowing power for short cycle times
- Manual adjustment of suction/suction and blowing power
- Equipped with wheels for high flexibility in production
- Also available with sound absorber
- High variety regarding accessories and bucks
- High suction performance and easy handling due to automatic redirecting of suction/blowing when swivel arm is swivelled in

Uniset S/S+B used for:
- skirts, dresses, blouses, jackets, coats underpressing, if no special tables are available (S/S+B)
- almost any garment finishing (S+B only)

Also available with sound absorber
The building block system for ironing tables developed by VEIT has been well-established for years.

- **Flexible**: The VEIT tables can be easily adapted to your needs in production.
- **Inexpensive**: You do not need to buy a new table. Just exchange the surface or buck.
- **Versatile**: The VEIT ironing tables can be adapted to any needs by the huge range of accessories and bucks.

Example:
- *DB ironing table*
- *Jacket seam table*
- *Flat top table*
- *Jacket finish table*

The elements marked in red can always be reused, no matter if you need a flat top table, a DB table or special ironing tables.
The new Varioline ironing table series excels with its outstanding suction or suction and blowing power at a low noise level. The automatic switch-over from suction or blowing on the ironing surface to the swivel arm works mechanically. The adjustment of suction and blowing power is done mechanically by flaps as well. The comfortable height adjustment is supported by a gas spring. Its wide range of adjustment (830–990 mm) allows perfect individual adjustment to the operator.

Available as suction only or suction and blowing version.

For your individual needs we offer a wide variety of accessories from our building block system.

The comfortable height adjustment supported by a gas spring with its impressive adjusting range (830–990 mm / 32.7–39.0 inch) provides for an optimal adaption to the operator.

Based on the Varioset and then modified, the flap box made of high quality plastic provides for outstanding power at a low noise level.

Standard Ironing Table

> Designed for the garment industry, studios and tailor shops
> As suction only version, it is suitable for underpressing operations such as ironing small parts like collar, cuffs and pockets and for applying pads
> As suction and blowing version, suitable for finishing trousers and for ironing sensitive fabrics both in underpressing and final pressing department
> Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
> Low noise level due to elaborate flap box
> No heating of surface necessary – energy saving
> Comfortable height adjustment supported by gas spring

Varioline S/S+B used for:
> almost any garment
> underpressing, if no special tables are available (S/S+B)
> finishing (S+B only)

VEIT Varioline Flat Top 130 x 65 S/S+B Classic

HAND IRONING TECHNOLOGY
**VEIT Varioline DB Surface S/S+B Classic**

- Suitable especially for operations in Ladies’ Wear like dresses, skirts and blouses
- Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
- Low noise level due to elaborate flap box
- No heating of surface necessary — energy saving
- Comfortable height adjustment supported by gas spring

**Varioline S/S+B used for:**

- skirts, dresses, blouses, jackets, coats
  - underpressing, if no special tables are available (S/S+B)
- almost any garment
  - finishing (S+B only)

**VEIT Varioline CR2 S+B Classic**

- For studios, tailor shops, refinishers and textile care
- Universal ironing table for trousers, dresses, skirts, coats, blouses and other garments
- Outstanding suction and blowing power with manual power adjustment for short drying and cycle times
- Low noise level due to elaborate flap box
- No heating of surface necessary — energy saving
- Comfortable height adjustment supported by gas spring
- Optionally available with integrated egg-shaped buck*
  - for optimal ironing of wider parts of the garment, such as the hip part of trousers. This area can easily be adjusted to a flat or egg-shaped surface by simply operating a lever

**Varioline S+B used for:**

- almost any garment
  - finishing

*Also available with integrated egg-shaped buck on the tip
The redesigned ironing table series Varioset excels with its superior suction and blowing power at a low noise level. Suction and blowing switches automatically from the surface to the swivel arm. This is electronically controlled. When not in use the swivel arm is shut off completely so that all power is concentrated on the surface.

The exact adjustment of suction or blowing power can be adjusted on the display. The integrated VEITronic allows the temperature adjustment of the iron exactly to the degree.

The comfortable height adjustment supported by a gas spring with its impressive adjusting range (830 mm – 990 mm / 32.7 – 39.0 inch) provides for an optimal adaption to the operator.

For your individual needs we offer a wide variety of accessories.

Suction or blowing power can be exactly adjusted on the display. The integrated VEITronic allows the temperature adjustment of the iron exactly to the degree.

The heart of the Varioset, the flap box provides for outstanding power on the ironing surface as well as on the swivel arm at a low noise level.
VEIT Varioset DB S+B Premium

› Suitable especially for operations in Ladies’ Wear like dresses, skirts, coats and blouses
› Available as point right and point left
› Low noise level due to elaborate flap box
› No heating of surface necessary – energy saving
› Comfortable height adjustment supported by gas spring
› Superior suction and blowing power with independently adjustable air power for fast drying and cycle times
› Electronic control unit with display and integrated VEITronic for connection of iron

Varioset S+B used for:
› skirts, dresses, blouses, jackets, coats finishing

VEIT Varioset CR2 S+B Premium

› For studios, tailor shops, refinishers and textile care
› Low noise level due to elaborate flap box
› No heating of surface necessary – energy saving
› Comfortable height adjustment supported by gas spring
› Superior suction and blowing power with independently adjustable air power for fast drying and cycle times
› Electronic control unit with display and integrated VEITronic for connection of iron
› Optionally available with integrated egg-shaped buck* for optimal ironing of wider parts of the garment, such as the hip part of trousers. This area can easily be adjusted to a flat or egg-shaped surface by simply operating a lever

Varioset S+B used for:
› almost any garment finishing

* Also available with integrated egg-shaped buck on the tip
VEIT Varioset Men’s/Ladies’ Wear Finish Ironing Table S+B

- For jackets, blazers, costumes
- Specially shaped spilltray for wrinkle-free support of the garment
- Different buck shapes mountable, such as universal buck, costume buck and others
- Low noise level due to elaborate flap box
- No heating of surface necessary – energy saving
- Comfortable height adjustment supported by gas spring
- Superior suction and blowing power with independently adjustable air power for fast drying and cycle times
- Electronic control unit with display and integrated VEITronic for connection of iron

VEIT Varioset Men’s/Ladies’ Wear Lining Table S+B

- Convex: surface is slightly convexly shaped in order to prevent the outer fabric from being touched by the iron in the facing area
- Concave: Surface is concave in order to keep the shape of the garment. This guarantees optimal position of the garment in the area of the armhole. Optional: shoulder seam attachment kit.
- All lining bucks are rotatable by 180° and can thus be used as point right or left
- Comfortable height adjustment supported by gas spring
- Superior suction and blowing power with independently adjustable air power for fast drying and cycle times
- Electronic control unit with display and integrated VEITronic for connection of iron

Hand Ironing Technology

Special Ironing Table

Also available with ladies’ buck

Also available with concave buck
Special Ironing Table

VEIT Uniset S Trouser Seam Ironing Table

- The special buck allows the easy opening of crotch and side seams
- Available for Men’s and Ladies’ Wear; Timer available as an option
- Optionally available with chain for ideal positioning and avoidance of wrinkles in the seam area
- Height adjustable in six steps from 720 – 950 mm/28.4 – 37.4 inch
- High suction power for short drying and cycle times
- Heated buck for condensate free ironing

Uniset S+B used for:
- trousers underpressing

Accessories

Lighting and Iron Gantry
Available for all ironing table series. Improves the work station layout and prevents early operator fatigue.

Swivel Arms
For each ironing table there are special requirements. So VEIT offers different versions to equip each table with the most ergonomic swivel arm.

Ironing Bucks
For each garment VEIT offers specially made bucks to iron certain areas quickly and with a perfect result.

Spill Trays
VEIT offers a big variety of spill trays. These allow the operator to lay down the part of the garment that is not being ironed without causing wrinkles.
Steam Generators
Adjustable steam quality
Select dry or moist steam for processing different types of products

Direct water connection without additional container
automatic refilling, no additional space needed

Longer operating hours without refilling enlarged container capacity

Easy access for maintenance and servicing.

Stainless steel boiler
for applications with special hygiene requirements

Integrated locking castors
for flexible mobility on site

Three performance levels
with steam capacities from 3 to 9 kg per hour

2.2 kW – 230 V for 3.0 kg steam/h, one connection, e.g. for one iron
4.4 kW – 400 V for 6.0 kg steam/h, two connections, e.g. for two irons
6.6 kW – 400 V for 9.0 kg steam/h, two connections, e.g. for two AS-irons, very short heating time
All these versions are also available with a ball valve which can be used with all-steam irons or other steam units.

Our holistic eMotion approach was very much in the focus when developing our new machine generation. Your production will sustainably benefit from the economic use of resources:

› Energy savings through pre-heated feedwater
› Reduced air-conditioning costs thanks to extremely low heat radiation of machine
› The reduced heat radiation creates a pleasant work environment with satisfied employees and little absenteeism
Can be used with distilled water and with reverse osmosis water.

Automatic cleaning system with VEIT SteamClean keeps the unit clean and extends the components’ lifespan.

Safe automatic filling avoids running dry and thus makes venting redundant.

Versatile connections for up to two workplaces, steam reheaters and spotting tables.

Integrated iron connections for safe and comfortable connection of up to two units.

Top facing valve for blow-down more ergonomic user friendliness with bigger distance to hot steam.

Small dimensions more power on less space.

Operation with distilled water* and reverse osmosis water possible no blow down required in this case.

Any ancillary equipment available by VEIT can be fully integrated to create a customized work place around your steam generator. This includes a steam reheater, the Detaset spotting unit, hose and cable supports and a holder for the hand finisher.

The VEIT Control Unit provides a choice between three power levels. By selecting more or less humid steam for different product groups, customized settings are perfectly easy to implement.

In combination with the SteamClean cleaning agent, the automatic cleaning cycle replaces the daily blow-down procedure and protects the boiler against calcification and corrosion for a long time.

*Full functionality is guaranteed from a conductivity of 2.5 μS/cm. With 1.5 - 2.5 μS/cm limited operation if necessary. Under 1.5 μS/cm there is no guarantee of functionality.
VEIT SG 66 MF

- 2.2 kW – 230 V for 3.0 kg steam/h, solenoid valve for connecting the iron
- Inexpensive compact steam generator with long-life stainless steel boiler
- Ideal for use in tailor shops
- Steam generated from tap water
- Steam generator and heating of iron can be controlled separately
- Electronic water level indicator with acoustic signal
- For refilling, pressure can be released quickly through venting
- Includes safety blow-down tank

For major steam requirements, please contact our department „Energy Systems“ for further information and support.

VEIT SG 66

- 2.2 kW – 230 V for 3.0 kg steam/h, solenoid valve for connecting the iron
- Compact steam generator with long-life stainless steel boiler
- Automatic water feed-in through built-in pump
  (for direct water connection or feedwater tank)
- Acoustical and optical water level indicator
- Safety features same as 2365
- No direct water connection necessary
- Includes safety blow-down tank

Feedwater connection kit for VEIT 2366
For using the VEIT 2366 steam generator without direct feedwater connection.

VEIT 2373 High-Pressure Steam Generator

13.5 kW – 400 V for 18 kg steam/h
18 kW – 400 V for 24 kg steam/h
24.5 kW – 400 V for 33 kg steam/h
30 kW – 400 V for 41 kg steam/h

Connection for irons, finishers and other steam consumers
- Compact design
- Stainless steel feedwater tank
- The steam generator can be placed against a wall, as all energy supply connections are accessible from the side
- Easy maintenance / saves space
- Boiler volume 22 litres
- Safety plastic blow-down tank
- For service, all functional components are easily accessible from the front
- High-temperature feedwater pump ensures high operating safety

For major steam requirements, please contact our department „Energy Systems“ for further information and support.
VEIT 2381 High-Pressure Steam Generator

40 kW / 400 V for 55 kg steam/h
50 kW / 400 V for 68 kg steam/h
60 kW / 400 V for 78 kg steam/h

Connection for irons, finishers, up-steam tables and others.

- Optimized steam supply and maximum operating safety
  thanks to a 75-litre tank (50 l water and 25 l steam)
- Easy installation, operation and maintenance
  through clearly arranged operating panel
- Integrated stainless steel feedwater and blow-down tanks
  in tubular compact design
  → low installation costs / increased safety
- High temperature feedwater pump ensures high
  operating safety
- High operating safety ensured by electronic control of water
  level and a double protection against low water: no running dry
  of heating elements
- Large heating elements with low surface load protect the
  heating rods and extend the life span
- The blow-down process is carried out safely from the front
  of the steam generator
- The VEIT 2381 steam generator fulfills the requirements of the
  Pressure Equipment Directive (PED) category III. In Germany,
  this steam generator can be installed without inspection and
  approval by the authorities → cost saving

Connection kit for tandem operation for steam generator
VEIT 2381
For increased steam quantities, two steam stations can be placed
on top of each other (tandem operation). This saves space and
supplies up to 164 kg steam/h.

VEIT Lapidon Lime Binding Agent

Lime in water calcifies the boiler and the heating elements,
which might cause breakdowns. We therefore recommend the
use of the binding agent VEIT Lapidon if the water hardness
exceeds 5°dH (German hardness).

The binding agent prevents deposits of lime. The lime will
be removed from the boiler during blow-down.

Excellent water quality is an important requirement for
steam production and steam distribution.
It helps to save energy, reduces breakdowns and increases the
working life of your units. For calcareous water (5°dH German
water hardness or more) we recommend water treatment. To
eliminate unfavourable substances like chlorine, iron, salts etc.,
we offer expert advice and will be pleased to submit an individu-
al quotation.
Ironing Bucks and Cover Materials
The choice of cover materials is crucial for the finishing result. A firm cover system is needed for opening seams, for example, whereas a very soft cover will be required for finishing interlinings.

It is not only the quality and durability of a cover system that counts, but also its air permeability, which allows sufficient suction to prevent the cover from absorbing humidity. This prevents unwanted moistening of the cover.

VEIT cover systems meet all the above requirements. They have been developed on the basis of extensive testing and research. However, even VEIT cover systems are subject to wear and tear and must be regularly cleaned or exchanged in order to maintain the excellent performance of VEIT ironing machines.

For optimal results, we recommend using VEIT cover materials exclusively.

**Cover System SOFT INDUSTRIAL**

* Only for use with black perforated plate

**Benefits of individual layers:**
- **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- **Foam:** 5 mm, as cushion for covers
- **Prefitt rough:** This adjusting fibre guarantees the complete dispersion of the condensate drops and reduces the humidity in the cover system
- **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

**Benefits of cover system SOFT INDUSTRIAL:**
- Universal cover for nearly all final pressing operations
- Long life cover
- Precise cutting with reinforced border gives easy crease-free covering of ironing surfaces and bucks
- Suitable only for use with black perforated plate

* Description see page 24
Cover System 3D SOFT

For use with grey perforated plate with Dress Board Narrow; Flat Top 130x65; CR2 (equals “SOFT INDUSTRIAL”)

Benefits of individual layers:
› Synthetic fiber (Trevira): Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
› Foam: 5 mm, as cushion for covers
› 3D knitted fabric: 10 mm knitted polyester fabric, high air permeability. Hand wash, long durability

Benefits of cover system 3D SOFT:
› Universal cover for nearly all final pressing operations
› Long life cover
› High air permeability
› Easy to fix, few layers
› Recommended for use with grey perforated plate, also possible with black perforated plate

Cover System STANDARD

Benefits of individual layers:
› Synthetic fiber: Economically priced alternative, short-term heat-resistance up to 180°C, washable with 30°C
› Vakupor: PU-foam of polyester, high air permeability, water-resistant, washable, long durability

Benefits of cover system STANDARD:
› Low-priced alternative for universal use
› Easy to fix
› For use with black and grey perforated plate

* The black perforated plates have uniform punched holes over the whole surface. For an optimised airflow Vakufitt is used. With the grey perforated plates this uniform air flow distribution is integrated into the punching pattern making the use of Vakufitt unnecessary. The use of Vakufitt with the grey perforated plates is not recommended as it will plug up the holes in the surface. Therefore please use the 3D knitted fabric.
**Cover system only for Lining Finishing station**

**Benefits of individual layers:**
- **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat-resistance up to 230°C, washable with 30°C
- **Foam:** 10 mm, as cushion for covers

**Benefits of cover system Lining Finishing:**
- Very soft to avoid impressions
- High air permeability

---

**Cover System PREFITT**

**For bucks uses for opening seams**

**Benefits of individual layers:**
- **Prefitt fine:** Polyester, especially for fabrics that are subject to shine; mostly used with hard covers (seam ironing)
- **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

**Benefits of cover system PREFITT:**
- Advantageous for gabardine and poplin and dark fabrics which are subject to shine
- Avoids shine and pressure marks
**Cover System HARD INDUSTRIAL**

For ironing small pieces, e.g. cuffs, facings, collars and hems

**Benefits of individual layers:**
- **Synthetic fiber (Trevira):** Rapid movement of garment, long life, short-term heat resistance up to 230°C, washable with 30°C
- **Prefitt rough:** This adjusting fibre guarantees the complete dispersion of the condensate drops and reduces the humidity in the cover system
- **Vakufitt:** Silicon mat spreads the air flow evenly over the entire surface (on ironing table and bucks the curved surface has to face up)

**Benefits of cover system HARD INDUSTRIAL:**
- Suitable for ironing small parts such as flaps, welts and cuffs
- Especially suitable for unproblematic fabrics
- Suitable only for use with black perforated plate

---

**Cover System 3D HARD**

For use with grey perforated plate with Dress Board Narrow; Flat Top 130x65; CR2 (equals "HARD INDUSTRIAL")

**Benefits of individual layers:**
- **Synthetic Fiber:** Economically priced alternative, short-term heat resistance up to 180°C, washable with 30°C
- **3D knitted fabric:** 6 mm knitted polyester fabric, high air permeability. Hand wash, long durability

**Benefits of cover system 3D-HARD:**
- Suitable for ironing small parts such as flaps, welts and cuffs
- High air permeability
- Easy to fix
- Recommended for use with grey perforated plate, also possible with black perforated plate

* Description see page 24
## Ironing Surfaces and Covers for Base Moduls

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Image" /></td>
<td>Universal Surface 1300 x 650 mm / 51.2 x 25.6 inch&lt;br&gt;Universal Surface 1300 x 650 mm with heating&lt;br&gt;Cover: Prefitt&lt;br&gt;Soft Industrial&lt;br&gt;Standard&lt;br&gt;Cover System 3D hard&lt;br&gt;Cover System 3D soft</td>
<td>243 072 015 0&lt;br&gt;243 073 015 0&lt;br&gt;344 352 089 0&lt;br&gt;344 352 095 0&lt;br&gt;124 548&lt;br&gt;124 546</td>
<td><img src="image2.png" alt="Image" /></td>
</tr>
<tr>
<td><img src="image2.png" alt="Image" /></td>
<td>Universal Surface 1400 x 800 mm / 55.1 x 31.5 inch&lt;br&gt;Cover: Prefitt&lt;br&gt;Soft Industrial&lt;br&gt;Standard</td>
<td>243 072 004 G&lt;br&gt;343 812 089 G&lt;br&gt;343 812 095 G&lt;br&gt;343 812 099 G</td>
<td><img src="image3.png" alt="Image" /></td>
</tr>
<tr>
<td><img src="image3.png" alt="Image" /></td>
<td>Universal Dress board narrow with iron rest&lt;br&gt;Cover: Prefitt&lt;br&gt;Soft Industrial&lt;br&gt;Standard&lt;br&gt;Cover System 3D hard&lt;br&gt;Cover System 3D soft</td>
<td>241 072 016 0&lt;br&gt;341 012 089 G&lt;br&gt;341 012 095 G&lt;br&gt;341 012 099 G&lt;br&gt;124 547&lt;br&gt;124 170</td>
<td><img src="image4.png" alt="Image" /></td>
</tr>
<tr>
<td><img src="image4.png" alt="Image" /></td>
<td>Universal Dress board wide with iron rest&lt;br&gt;Universal Dress board wide with iron rest and heating&lt;br&gt;Cover: Prefitt&lt;br&gt;Soft Industrial&lt;br&gt;Standard</td>
<td>241 072 002 0&lt;br&gt;241 073 002 0&lt;br&gt;310 952 089 G&lt;br&gt;310 952 095 G&lt;br&gt;310 952 099 G</td>
<td><img src="image5.png" alt="Image" /></td>
</tr>
<tr>
<td><img src="image5.png" alt="Image" /></td>
<td>Universal Dress board skirt with iron rest&lt;br&gt;Cover: Prefitt&lt;br&gt;Soft Industrial&lt;br&gt;Standard</td>
<td>241 072 009 0&lt;br&gt;342 372 089 G&lt;br&gt;342 372 095 G&lt;br&gt;342 372 099 G</td>
<td><img src="image6.png" alt="Image" /></td>
</tr>
<tr>
<td><img src="image6.png" alt="Image" /></td>
<td>Universal Surface CR2&lt;br&gt;Cover: Soft Industrial&lt;br&gt;Standard&lt;br&gt;Cover System 3D soft</td>
<td>241 072 005 0&lt;br&gt;342 362 089 G&lt;br&gt;342 362 095 G&lt;br&gt;114 887</td>
<td><img src="image7.png" alt="Image" /></td>
</tr>
</tbody>
</table>
Ironing Surfaces and Covers for Base Moduls

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Surface for blouses and shirt finish with iron rest</td>
<td>243 072 013 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Soft Industrial</td>
<td>343 072 095 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Surface for coats with iron rest</td>
<td>243 072 011 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Soft Industrial</td>
<td>341 112 095 0</td>
<td></td>
</tr>
</tbody>
</table>

Ironing Bucks and Covers for Underpressing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Sleeve buck small with plinth</td>
<td>249 131 051 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>diameter 85 mm / 3.35 inch</td>
<td>310 512 089 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Prefitt</td>
<td>310 512 095 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Soft Industrial</td>
<td>310 512 096 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hard Industrial</td>
<td>310 512 099 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Standard</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Sleeve buck medium with plinth</td>
<td>249 131 065 O</td>
<td></td>
</tr>
<tr>
<td></td>
<td>diameter 85 mm / 3.35 inch</td>
<td>310 522 089 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Prefitt</td>
<td>310 522 095 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Soft Industrial</td>
<td>310 522 096 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hard Industrial</td>
<td>310 522 099 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Standard</td>
<td>310 522 081 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Sleeve buck large with plinth</td>
<td>249 131 053 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>diameter 85 mm / 3.35 inch</td>
<td>310 532 089 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Prefitt</td>
<td>310 532 096 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hard Industrial</td>
<td>310 532 099 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Standard</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

VEIT cover materials are also available in running meters with special quantity discounts.
## Ironing Bucks and Covers for Underpressing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Sleeve buck small with plinth" /></td>
<td><strong>Sleeve buck small with plinth</strong>&lt;br&gt;diameter 85 mm / 3.35 inch&lt;br&gt;<strong>Sleeve buck special with plinth</strong>&lt;br&gt;diameter 120 mm / 4.72 inch with iron rest&lt;br&gt;<strong>Cover:</strong>&lt;br&gt;Prefitt&lt;br&gt;Hard Industrial</td>
<td>249 131 042 G &lt;br&gt;249 251 042 G &lt;br&gt;310 422 089 G &lt;br&gt;310 422 096 G</td>
<td></td>
</tr>
<tr>
<td><img src="image2.png" alt="Triple jacket seam buck" /></td>
<td><strong>Triple jacket seam buck</strong>&lt;br&gt;<strong>Cover:</strong>&lt;br&gt;Prefitt&lt;br&gt;Hard Industrial</td>
<td>249 221 025 G &lt;br&gt;310 252 089 G &lt;br&gt;310 252 096 G</td>
<td></td>
</tr>
<tr>
<td><img src="image3.png" alt="Double shoulder seam buck with plinth" /></td>
<td><strong>Double shoulder seam buck with plinth</strong>&lt;br&gt;diameter 85 mm / 3.35 inch&lt;br&gt;<strong>Cover:</strong>&lt;br&gt;Prefitt&lt;br&gt;Hard Industrial</td>
<td>249 131 015 0 &lt;br&gt;310 152 089 G &lt;br&gt;310 152 095 G</td>
<td></td>
</tr>
<tr>
<td><img src="image4.png" alt="Sleeve head buck with plinth" /></td>
<td><strong>Sleeve head buck with plinth</strong>&lt;br&gt;diameter 85 mm / 3.35 inch</td>
<td>132 468</td>
<td></td>
</tr>
<tr>
<td><img src="image5.png" alt="Edge buck medium with plinth" /></td>
<td><strong>Edge buck medium with plinth</strong>&lt;br&gt;diameter 85 mm / 3.35 inch</td>
<td>249 131 060 0</td>
<td></td>
</tr>
</tbody>
</table>
## Ironing Bucks and Covers for Underpressing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Edge buck blazer with plinth" /></td>
<td>Edge buck blazer with plinth diameter 85 mm / 3.35 inch</td>
<td>249 131 003 0</td>
<td></td>
</tr>
<tr>
<td><img src="image2" alt="Collar outer seam buck with plinth" /></td>
<td>Collar outer seam buck with plinth diameter 85 mm / 3.35 inch</td>
<td>249 131 041 0</td>
<td></td>
</tr>
<tr>
<td><img src="image3" alt="Collar buck with plinth" /></td>
<td>Collar buck with plinth diameter 85 mm / 3.35 inch</td>
<td>249 131 069 0</td>
<td></td>
</tr>
<tr>
<td><img src="image4" alt="Trouser seam buck men’s wear with plinth" /></td>
<td>Trouser seam buck men’s wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 95 mm / 3.74 inch</td>
<td>249 135 081 0</td>
<td>320 252 089 0</td>
</tr>
<tr>
<td><img src="image5" alt="Trouser seam buck men’s wear with plinth" /></td>
<td>Trouser seam buck men’s wear with plinth diameter 120 mm / 4.72 inch with heating and turning handle height with cover: 95 mm / 3.74 inch</td>
<td>249 255 046 0</td>
<td>320 252 089 0</td>
</tr>
<tr>
<td><img src="image6" alt="Trouser seam buck ladies’ wear with plinth" /></td>
<td>Trouser seam buck ladies’ wear with plinth diameter 85 mm / 3.35 inch with heating and turning handle height with cover: 145 mm / 5.71 inch</td>
<td>249 135 082 0</td>
<td>321 252 089 0</td>
</tr>
</tbody>
</table>
Ironing Bucks and Covers for Underpressing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Illustration" /></td>
<td>Trouser seam buck ladies’ wear with plinth diameter 120 mm / 4.72 inch* with heating and turning handle height with cover: 145 mm / 5.71 inch</td>
<td>249 255 047 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>321 252 089 0</td>
<td></td>
</tr>
<tr>
<td><img src="image2.png" alt="Illustration" /></td>
<td>Trouser seam buck men’s wear with chain and plinth diameter 120 mm / 4.72 inch* with heating, cover and turning handle</td>
<td>249 255 048 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>320 252 089 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>449 251 011 0</td>
<td></td>
</tr>
<tr>
<td><img src="image3.png" alt="Illustration" /></td>
<td>Trouser seam buck ladies’ wear with chain and plinth diameter 120 mm / 4.72 inch with heating, cover and turning handle</td>
<td>249 255 049 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>320 252 089 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>449 251 011 0</td>
<td></td>
</tr>
<tr>
<td><img src="image4.png" alt="Illustration" /></td>
<td>Shoulder buck ladies’ wear with plinth diameter 85 mm / 3.35 inch</td>
<td>249 131 049 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Prefitt</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Soft Industrial</td>
<td>310 492 089 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hard Industrial</td>
<td>310 492 095 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Standard</td>
<td>310 492 096 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 492 099 G</td>
<td></td>
</tr>
<tr>
<td><img src="image5.png" alt="Illustration" /></td>
<td>Universal buck small with plinth diameter 85 mm / 3.35 inch</td>
<td>249 131 076 0</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cover: Soft Industrial</td>
<td>310 762 095 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Hard Industrial</td>
<td>310 762 096 G</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Standard</td>
<td>310 762 099 G</td>
<td></td>
</tr>
</tbody>
</table>

* Trouser seam bucks also available with plinths 85 mm / 3.35 inch for swivelarms (Order No.: 249 135 081 0)

Ironing Bucks and Covers for Underpressing and Finishing
### Ironing Bucks and Covers for Underpressing and Finishing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
</table>
| ![Egg-shaped buck small GRP* with plinth](image1) | Egg-shaped buck small GRP* with plinth diameter 85 mm / 3.35 inch  
Egg-shaped buck small with plinth diameter 120 mm / 4.72 inch  
Cover:  
- Soft Industrial  
- Hard Industrial  
- Standard  
- Soft Standard | 249 131 054 0  
249 251 054 0  
310 542 095 G  
310 542 096 G  
310 542 099 G  
310 542 081 0 | ![Image 2](image2) |
| ![Egg-shaped buck large GRP* with plinth](image3) | Egg-shaped buck large GRP* with plinth diameter 85 mm / 3.35 inch  
Cover:  
- Soft Industrial  
- Hard Industrial  
- Standard | 248 131 055 0  
310 552 095 G  
310 552 096 G  
310 552 099 G | ![Image 4](image4) |
| ![Skirt buck with plinth](image5) | Skirt buck with plinth diameter 85 mm / 3.35 inch  
Cover:  
- Prefitt  
- Soft Industrial  
- Hard Industrial  
- Standard | 249 131 057 G  
310 572 089 G  
310 572 095 G  
310 572 096 G  
310 572 099 G | ![Image 6](image6) |
| ![Trousers waistband buck with plinth](image7) | Trousers waistband buck with plinth diameter 85 mm / 3.35 inch  
Cover:  
- Soft Industrial | 249 131 011 G  
310 772 095 G | ![Image 8](image8) |

### Ironing Bucks and Covers for Finishing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
</table>
| ![Universal buck long with plinth](image9) | Universal buck long with plinth diameter 85 mm / 3.35 inch  
Universal buck long with plinth diameter 120 mm / 4.72 inch  
Cover:  
- Prefitt  
- Soft Industrial  
- Hard Industrial  
- Standard | 249 131 077 G  
249 251 077 G  
310 772 089 G  
310 772 095 G  
310 772 096 G  
310 772 099 G | ![Image 10](image10) |

*GRP glass fibre reinforced*
## Ironing Bucks and Covers for Finishing

<table>
<thead>
<tr>
<th>Illustration</th>
<th>Description</th>
<th>Order No.</th>
<th>Use</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Finish buck dress board standard with plinth" /></td>
<td>Finish buck dress board standard with plinth diameter 120 mm / 4.72 inches&lt;br&gt;<strong>Cover:</strong> Soft Industrial</td>
<td>249 251 088 0</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 8822 095 0</td>
<td>![Image]</td>
</tr>
<tr>
<td><img src="image2" alt="Jacket lining buck concave with plinth" /></td>
<td>Jacket lining buck concave with plinth diameter 120 mm / 4.72 inch (recommended for men’s and children’s wear)&lt;br&gt;<strong>Cover:</strong> Soft Standard</td>
<td>249 251 038 0</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 382 091 0</td>
<td>![Image]</td>
</tr>
<tr>
<td><img src="image3" alt="Jacket lining buck convex with plinth" /></td>
<td>Jacket lining buck convex with plinth diameter 120 mm / 4.72 inch (recommended for ladies’ wear)&lt;br&gt;<strong>Cover:</strong> Soft Standard</td>
<td>249 251 037 0</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 372 091 G</td>
<td>![Image]</td>
</tr>
<tr>
<td><img src="image4" alt="Additional unit shoulder-finish" /></td>
<td>Additional unit shoulder-finish men’s wear with plinth diameter 85 mm / 3.35 inch&lt;br&gt;<strong>Cover:</strong> Standard</td>
<td>249 131 100 0</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>311 002 099 0</td>
<td>![Image]</td>
</tr>
<tr>
<td><img src="image5" alt="Additional unit shoulder-finish ladies’ wear with plinth" /></td>
<td>Additional unit shoulder-finish ladies’ wear with plinth diameter 85 mm / 3.35 inch&lt;br&gt;<strong>Cover:</strong> Standard</td>
<td>249 131 083 0</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 832 099 0</td>
<td>![Image]</td>
</tr>
<tr>
<td><img src="image6" alt="Trousers leg universal buck with clamp and plinth" /></td>
<td>Trousers leg universal buck with clamp and plinth diameter 120 mm / 4.72 inch&lt;br&gt;<strong>Cover:</strong> Soft Industrial Hard Industrial</td>
<td>249 251 018 G</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 182 095 G</td>
<td>![Image]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>310 182 096 G</td>
<td>![Image]</td>
</tr>
</tbody>
</table>
# Ironing Tables

<table>
<thead>
<tr>
<th>Type</th>
<th>Page</th>
<th>Dimensions L x W x H (mm)</th>
<th>Weight kg</th>
<th>Steam max kg/h</th>
<th>Voltage V/kw</th>
<th>Steam pressure bar</th>
<th>Steam connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>VEIT Uniset Flat top 130x65 S/S+B Basic</td>
<td>9</td>
<td>1300 x 810 x 1775</td>
<td>74</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Uniset DB S/S+B Basic</td>
<td>9</td>
<td>575 x 1440 x 1775</td>
<td>74</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioline Flat top 130x65 S/S+B Classic</td>
<td>11</td>
<td>1300 x 895 x 2100</td>
<td>115</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioline DB S/S+B Classic</td>
<td>12</td>
<td>500 x 1620 x 2100</td>
<td>115</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioline CR2 S+B Classic</td>
<td>12</td>
<td>800 x 1620 x 2100</td>
<td>115</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioset Flat top 130x65 S+B Premium</td>
<td>13</td>
<td>1300 x 895 x 2100</td>
<td>115</td>
<td>–</td>
<td>400</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioset DB S+B Premium</td>
<td>14</td>
<td>570 x 1550 x 2100</td>
<td>115</td>
<td>–</td>
<td>400</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioset CR2 S+B Premium</td>
<td>14</td>
<td>800 x 1620 x 2100</td>
<td>115</td>
<td>–</td>
<td>400</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioset Men’s / Ladies’ Wear Finish ironing table S+B</td>
<td>15</td>
<td>1580 x 840 x 1140 (62.2 x 33.1 x 44.9)</td>
<td>115</td>
<td>–</td>
<td>400</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Varioset Men’s / Ladies’ Wear lining table S+B</td>
<td>15</td>
<td>1580 x 840 x 1140 (62.2 x 33.1 x 44.9)</td>
<td>115</td>
<td>–</td>
<td>400</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT Uniset S trouser seam ironing table</td>
<td>16</td>
<td>780 x 1650 x 1775 (30.7 x 65.0 x 69.9)</td>
<td>74</td>
<td>–</td>
<td>230</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

Important facts about VEIT Steam Generators

When purchasing a steam generator, it is essential to keep an eye on the required boiler size (litres), the power (kW) and the pressure capacity. These criteria are decisive for the optimal compatibility of the steam generator and the application, e.g. when using Finishers. In addition this data classifies the category of the boiler.

<table>
<thead>
<tr>
<th>DGR 97/23 (PED 97/23 EC)</th>
<th>Steam generator size in bar x litres</th>
<th>Required classification</th>
<th>VEIT products</th>
</tr>
</thead>
<tbody>
<tr>
<td>Category I</td>
<td>&lt; 50</td>
<td>CE (without 4-digit TÜV numbers)</td>
<td>SG 67, SG 66</td>
</tr>
<tr>
<td>Category II</td>
<td>50 – 200</td>
<td>CE with 4-digit TÜV-number, e.g. TÜV-Southern Germany CE 0036</td>
<td>2373</td>
</tr>
<tr>
<td>Category III</td>
<td>200 – 3000</td>
<td>CE plus with 4-digit TÜV numbers</td>
<td>2381</td>
</tr>
<tr>
<td>Category IV</td>
<td>&gt; 3000</td>
<td>CE plus with 4-digit TÜV-numbers</td>
<td>Steam Generators</td>
</tr>
</tbody>
</table>

*height with iron gantry: 2100 mm (62.7 inch)
## Steam Generators

### Dimensions

<table>
<thead>
<tr>
<th>Type</th>
<th>Page</th>
<th>L x W x H (mm (inch))</th>
<th>Weight kg</th>
<th>Steam max kg/h</th>
<th>Voltage V/kW</th>
<th>Steam pressure bar</th>
<th>Steam connection</th>
</tr>
</thead>
<tbody>
<tr>
<td>Small Steam Generator</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>VEIT SG 67</td>
<td>18, 19</td>
<td>253 x 420 x 622 (10.0 x 16.5 x 24.5)</td>
<td>32</td>
<td>3</td>
<td>230/2,2</td>
<td>3,0</td>
<td>3/8</td>
</tr>
<tr>
<td>VEIT SG 66</td>
<td>20</td>
<td>305 x 652 x 812 (12.0 x 25.7 x 32.0)</td>
<td>40</td>
<td>3/6/9</td>
<td>230/2,2 bzw. 400/4,4/6,6</td>
<td>3,5–4,0</td>
<td>3/8</td>
</tr>
<tr>
<td>VEIT SG 66 MF</td>
<td>20</td>
<td>230 x 360 x 695 (9.1 x 14.2 x 27.4)</td>
<td>19</td>
<td>3</td>
<td>230/2,2</td>
<td>3,5–4,0</td>
<td>3/8</td>
</tr>
<tr>
<td>Steam Generator VEIT 2373</td>
<td>20</td>
<td>790 x 620 x 1210</td>
<td>121</td>
<td>18,4/24,5/33,3/41</td>
<td>400/13,5/18/24,5/30</td>
<td>5,0</td>
<td>3/8</td>
</tr>
<tr>
<td>Steam Generator VEIT 2381</td>
<td>21</td>
<td>1080 x 780 x 970</td>
<td>340</td>
<td>55,68,78</td>
<td>400/40,50,60</td>
<td>6,0–7,0</td>
<td>3/4</td>
</tr>
</tbody>
</table>

### Connections

<table>
<thead>
<tr>
<th>Type</th>
<th>Page</th>
<th>Steam inch</th>
<th>Water inch</th>
<th>Condensate inch</th>
<th>Waste Water inch</th>
<th>Exhaust Steam inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>VEIT SG 67 2,2 kW</td>
<td>18, 19</td>
<td>3/8&quot;</td>
<td>optional</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT SG 67 4,4 kW</td>
<td>18, 19</td>
<td>2 x 3/8&quot;</td>
<td>optional</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT SG 67 6,6 kW</td>
<td>18, 19</td>
<td>2 x 3/8&quot;</td>
<td>optional</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT SG 66</td>
<td>20</td>
<td>3/8&quot;</td>
<td>3/8&quot;</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT SG 66 MF</td>
<td>20</td>
<td>3/8&quot;</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>VEIT 2373 13,5 kW</td>
<td>20</td>
<td>3/4&quot;</td>
<td>1/2&quot; hose clip 1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>–</td>
</tr>
<tr>
<td>VEIT 2373 18 kW</td>
<td>20</td>
<td>3/4&quot;</td>
<td>1/2&quot; hose clip 1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>–</td>
</tr>
<tr>
<td>VEIT 2373 24,5 kW</td>
<td>20</td>
<td>3/4&quot;</td>
<td>1/2&quot; hose clip 1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>–</td>
</tr>
<tr>
<td>VEIT 2373 30 kW</td>
<td>20</td>
<td>3/4&quot;</td>
<td>1/2&quot; hose clip 1/2&quot;</td>
<td>1/2&quot;</td>
<td>1/2&quot;</td>
<td>–</td>
</tr>
<tr>
<td>VEIT 2381 40 kW</td>
<td>21</td>
<td>3/4&quot;</td>
<td>3/8&quot;</td>
<td>1/2&quot;</td>
<td>3/4&quot;</td>
<td>1 1/4&quot;</td>
</tr>
<tr>
<td>VEIT 2381 50 kW</td>
<td>21</td>
<td>3/4&quot;</td>
<td>3/8&quot;</td>
<td>1/2&quot;</td>
<td>3/4&quot;</td>
<td>1 1/4&quot;</td>
</tr>
<tr>
<td>VEIT 2381 60 kW</td>
<td>21</td>
<td>3/4&quot;</td>
<td>3/8&quot;</td>
<td>1/2&quot;</td>
<td>3/4&quot;</td>
<td>1 1/4&quot;</td>
</tr>
</tbody>
</table>

* other voltages on request
Subject to alterations
The VEIT Group

Pressing for Excellence – Why you can rely on the VEIT Group

The VEIT Group is based in Landsberg am Lech (Germany) and is the leading manufacturer worldwide for machines and plants in the field of ironing, fusing, pressing and refinishing of garments. Our product portfolio ranges from traditional ironing tables and presses to fusing machines and also includes automated units.

VEIT Group: the story of our success

1956 Foundation of VEIT Group with now 14 companies in 12 countries worldwide
1989 Purchase of BRISAY, Aschaffenburg, with a portfolio of cutting-edge ironing machines
2001 Acquisition of Kannegiesser GTT in Vlotho with their internationally renowned fusing machines and shirt ironing machines
2003 Production and further development of Kannegiesser products through VEIT
as of 2014 Distribution of Kannegiesser products exclusively under the VEIT brand name

Quality
For over 60 years, our customers’ requirements and challenges have been our driving force to press for excellence. For decades, world famous brands in the German and international garment industry have placed confidence in the innovative, high quality products and services offered by the VEIT Group.

Efficiency
Our experts consult and partner with you in finding the best possible solution for your project needs, whether you require individual machines or a complete product line.

Service
Prompt delivery and professional installation of our machines and systems go hand in hand with premium training, through which we equip your staff with the skills necessary to achieve the highest possible production. Our service technicians are always available, around the world and around the clock, maximizing continuous production.